

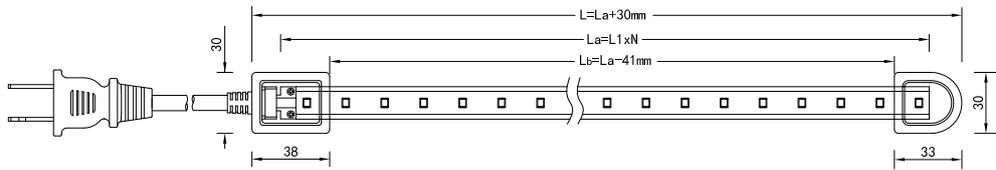
AC Strip Working Instruction

1 Preparation



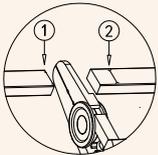
2 Length Calculation

L: Total Length
 Lb: Emitting Length
 N: Quantity
 La: Strip Length
 L1: Min. Cuttable Length

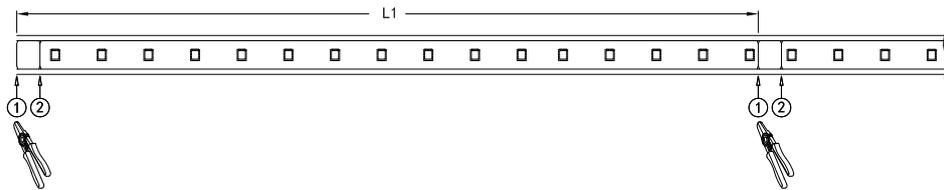


3 Cutting

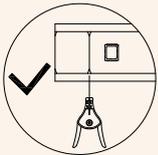
$$L1 = \textcircled{1} - \textcircled{1} / \textcircled{2} - \textcircled{2}$$



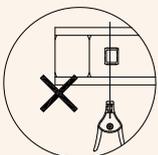
Strictly follow: be always cut on the line with same mark ① or ②, for the front and end terminal.



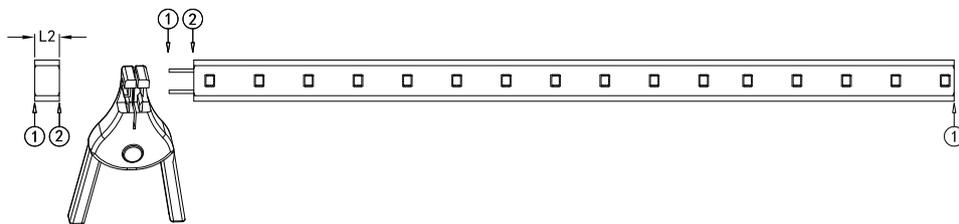
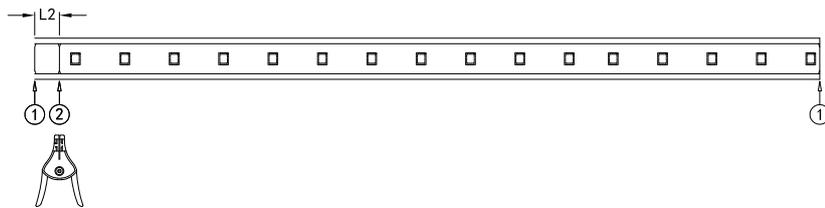
4 Wire Stripping



Aim at the cutting line

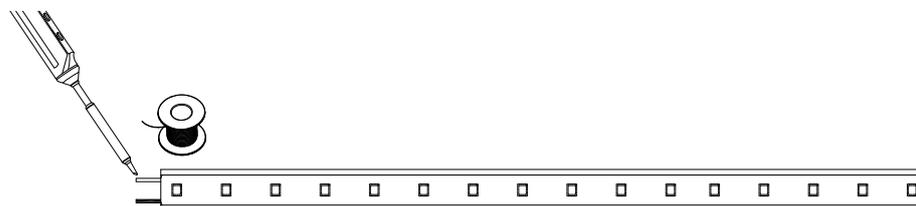


Not aim at the cutting line



5 Tin Soldering

Note: Operated by professional worker, to avoid break for the main copper cable, while processing crimping by screw.

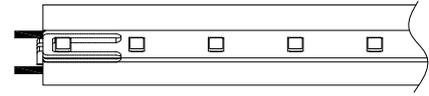
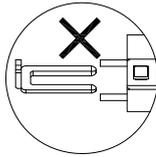
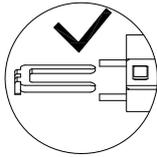


AC Strip Working Instruction

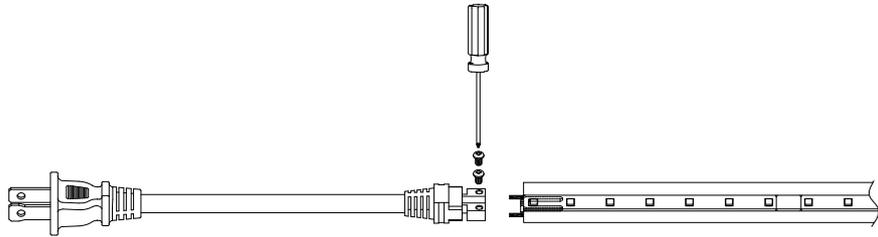
6 Anti-press Stand Fixing



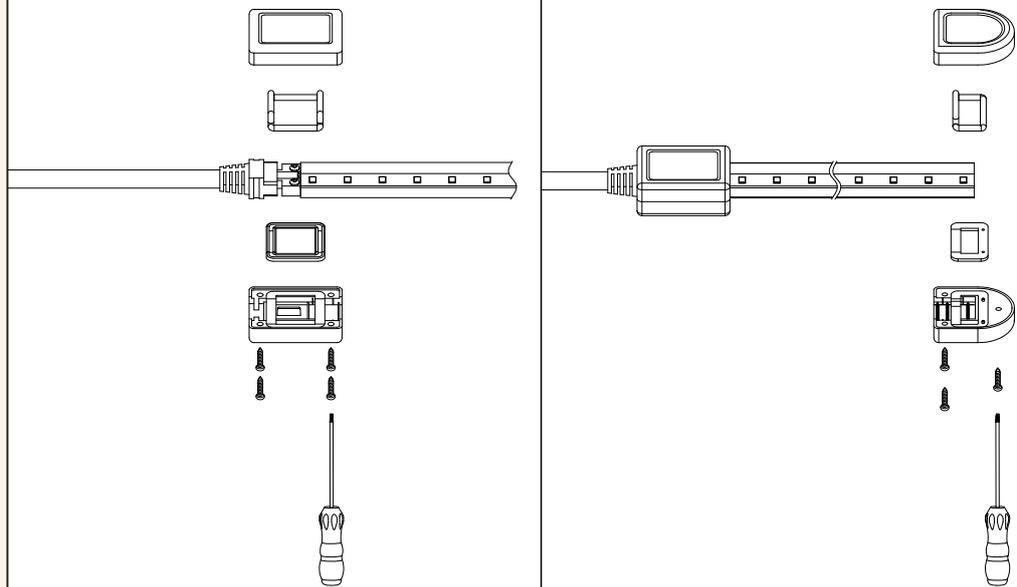
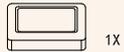
Note: This stand is for LED protection against crimping, while fixed inside the cable box.



7 Cable Connection



8 Cable Box & End Cap Fixing



9 Complete

